

What is claimed is:

1 1. In combination:
2 a housing for electrical devices including at least one panel
3 having an opening formed therein;
4 the electrical cable output port member adapted to be
5 removably secured to said panel in substantial registry with said opening;
6 said outlet port member comprising the plurality of cable outlet
7 ports each defined by integral means for unidirectionally resisting passage of
8 an electrical cable there through, and a conductive metallic busbar mounted
9 to said housing and having a plurality of spaced, parallel stabs projecting into
10 the interior of said housing to receive circuit breakers in operable association
11 therewith.

1 2. The apparatus as defined in claim 1 wherein said
2 member and said housing are constructed of plastic.

1 3. The apparatus as defined in claim 1 wherein said panel
2 further comprises a peripheral flange and a seat around said opening, said
3 member in the installed position resting within said opening and on said seat,
4 said combination further comprising means for securing said member within
5 said opening.

1 4. The apparatus as defined in claim 3 wherein said means
2 comprises screws.

1 5. The apparatus as defined in claim 1 wherein said
2 member is formed with peripheral fingers which straddle the peripheral edge
3 of said opening in the installed position whereby said member may slide into
4 and out of said opening.

1 6. The apparatus as defined in claim 5 further comprising a
2 cover which is removably securable to said housing for retaining said
3 member in the installed position.

1 7. The apparatus as defined in claim 6 wherein said cover
2 is plastic.

1 8. The apparatus as defined in claim 7 wherein said
2 housing has a peripheral mounting flange.

1 9. The apparatus as defined in claim 8 wherein said stabs
2 are flat planar elements disclosed in parallel spaced relationship with one
3 another and integral with a baseplate.

1 10. A busbar for use in making electrical connections to
2 circuit breakers in an electrical housing comprising:
3 the integral combination of a plate of conductive metal having
4 a strip-like configuration, a plurality of L-shaped openings formed in said
5 strip-like plates at regularly spaced intervals there along and opening to one
6 edge of the plate; and,
7 a plurality of plate-like stabs integral with said plate and
8 projecting in parallel spaced relationship to one another from the peripheral
9 edge of said plate, said stabs being defined in part by said L-shaped
10 openings whereby said stabs may be folded out of the plane of said plate.

1 11. A method for forming a busbar of the type having a flat,
2 rectangular plate of conductive metal and a plurality of stabs projecting
3 upwardly and outwardly from the plane of said plate in parallel-spaced
4 relationship to one another formed by the process comprising:

5 a. forming said plate in stabs as an integral planar element
6 and, thereafter,

b. bending said stabs out of the plane of said plate and into spaced-parallel relationship with one another.

08657228-05/004
K00150-8242560